

SPIRTEX

CRIMP VERSION:

Standard 1

Release number: 1.0

PART. NO.	HOSE SIZE			Insert Type	Ferrule	Crimping Type	Crimp. Diam.		DIE N.
	DN	Dash	Inch				mm	inch	
H80002019*	19	- 12	3/4"	Multifit	M00321-12	No Skive	32,5	1,280	30
H80002025*	25	- 16	1"	Multifit	M00930-16	No Skive	42,2	1,661	39
H80002031*	31	- 20	1.1/4"	Multifit	M00920-20	No Skive	49,8	1,961	48
H80002038*	38	- 24	1.1/2"	Multifit	M00910-24	No Skive	58,0	2,283	57
H80002051*	51	- 32	2"	Multifit	M00910-32	No Skive	72,0	2,835	70
H80002063*	63	- 40	2.1/2"	Multifit	M03400-40	No Skive	80,7	3,177	76
H80002076*	76	- 48	3"	Multifit	M03400-48	No Skive	95,2	3,748	90
H80002089*	89	- 56	3.1/2"	Multifit	M03400-56	No Skive	113,5	4,469	112
H80002102*	102	- 64	4"	Multifit	M03400-64	No Skive	125,0	4,921	122

- It is recommended to follow the instructions and training information present on the Manuli website "Assembling information and instructions".
- The present crimp chart document is related to the Manuli Hydraulics integrated package of hoses, fittings and hose-assembling equipment and is valid under the condition of use of original components from the Manuli Manufacturing Integrated Program, coherently with the recommendations of international norms of the sector, ref. ISO/TR 17165-2 "Recommended practices for hydraulic hose assemblies".
- For optimum performance use the recommended machines and tools of the Manuli Hydraulics integrated catalogue.

Skive length tolerance: ± 0.5 mm / ± 0.02 inches

Crimping diameter tolerance: 0 /-0.2 mm (0 /-0.008 inch)